



269A9234

KIT

EFF.		REVISIONS			
SYM	REVISION	DESCRIPTION	DRWN	APP'D	DATE
A		RELEASES S.O. #1	RGB		6-12-62
		A ₁ - 2.38 DIA. (WAS 2.50)			
		A ₂ - 2.50 DIA. (WAS 2.75)			
		A ₃ - WAS "BLACK OXIDE PER HP 4-50			
		A ₄ - WAS 4620 STEEL			
		A ₅ - WAS SHELBY TUBE			

3. WELD PER HP 11-1.

(A₃) 2. ANODIZE PER HP 4-2 AFTER WELDING.

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)

NOTES:

REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
				UNLESS OTHERWISE SPECIFIED	DRWN	BENEFICIAL	9-8-60
				DIMENSIONAL TOLERANCES	CHK'D	11-1-60	9-12-60
				3 PLACE DECIMAL $\pm .010$	APP'D		
				2 PLACE DECIMAL $\pm .03$	APP'D	1-1-61	7-2-61
				ANGULAR $\pm 0^{\circ}30'$	APP'D		
				DIMENSIONS TO BE MET BEFORE PLATING.	APP'D		
				CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LFSS - .093 RADIUS ON GREATER THAN 1.250 DIA.	APP'D		
NEXT ASSY USED ON	NEXT ASSY	FINAL ASSY		APP'D			
APPLICATION	QTY REQD			APP'D			

PUNCH-
269A5050-14 BRG
INSTALL

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA



269A9234

CODE 02731 SHEET 1 OF 1

ENGINEERING-POST CLEARPRINT 5000-10

YELLOW "B" SIZE FORM 540 REV. 1-61

REDUCED SIZE PRINT

SHOP COPY